

## VORTEX

Filthy waterDomestic useCivil use



#### **PERFORMANCE RANGE**

- Flow rate up to **650 l/min** (39 m<sup>3</sup>/h)
- Head up to **14 m**

#### **APPLICATION LIMITS**

- **10 m** maximum immersion depth (with a sufficiently long power cable)
- Maximum liquid temperature +40 °C
- Passage of solids:
   up to Ø 40 mm for VXC /35-N
   up to Ø 50 mm for VXC /45-N
- Minimum immersion depth for continuous service:
  - **280 mm** for VXC /35-N
  - 300 mm for VXC /45-N

#### **CONSTRUCTION AND SAFETY STANDARDS**

- 10 m long power cable
- Float switch for single-phase versions

EN 60335-1 IEC 60335-1 CEI 61-150 EN 60034-1 IEC 60034-1 CEI 2-3

#### **CERTIFICATIONS**

Company with management system certified DNV ISO 9001: QUALITY ISO 14001: ENVIRONMENT



CE

#### **INSTALLATION AND USE**

**VXC** series pumps, made from heavy gauge cast iron offering exceptional sturdiness and abrasion resistance, come equipped with a VORTEX impeller and are therefore suitable for draining **waste water containing suspended solids, filthy water and mixed with mud**.

#### **PATENTS - TRADE MARKS - MODELS**

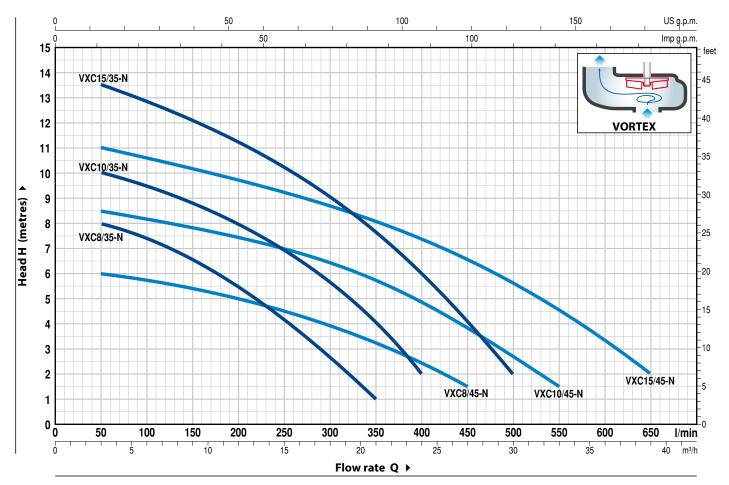
- Patent Pending n. BO2015A000116
- Registered EU Design n. 002501486-0003

#### **OPTIONS AVAILABLE ON REQUEST**

- Single-phase pumps without float switch
- Other voltages or 60 Hz frequency



#### 50 Hz n= 2900 rpm



мо	DEL	POWE	R (P2)	m³/h	0	3	6	12	18	21	24	27	30	33	36	39
Single-phase	Three-phase	kW	HP	<b>Q</b> //min	0	50	100	200	300	350	400	450	500	550	600	650
VXCm 8/35 -N	VXC 8/35 -N	0.55	0.75		9	8	7.5	5.5	2.7	1						
VXCm 10/35-N	VXC 10/35-N	0.75	1		11	10	9.5	8	5.7	4	2					
VXCm 15/35-N	VXC 15/35 -N	1.1	1.5		14	13.5	12.8	11.2	9	7.7	6	4	2			
VXCm 8/45 -N	VXC 8/45 -N	0.55	0.75	H metres	6.5	6	5.8	5	4	3.3	2.5	1.5				
VXCm 10/45-N	VXC 10/45 -N	0.75	1		9	8.5	8.2	7.5	6.5	5.8	5	3.8	2.5	1.5		
VXCm 15/45-N	VXC 15/45 -N	1.1	1.5		11.5	11	10.5	9.8	8.7	8	7.5	6.5	5.5	4.5	3.5	2

 $\mathbf{Q} = Flow rate \mathbf{H} = Total manometric head$ 

Tolerance of characteristic curves in compliance with EN ISO 9906 Grade 3B.

# VXC

#### POS. COMPONENT CONSTRUCTION CHARACTERISTICS

- **1 PUMP BODY** Cast iron with an Epoxy Electro Coating treatment, with threaded port in compliance with ISO 228/1
- 2 BASE Stainless steel AISI 304
- **3 IMPELLER** Stainless steel AISI 304 VORTEX type
- 4 MOTOR CASING Cast iron with an Epoxy Electro Coating treatment

#### 5 MOTOR CASING PLATE Stainless steel AISI 304

6 MOTOR SHAFT Stainless steel EN 10088-3 - 1.4104

#### 7 SHAFT WITH DOUBLE MECHANICAL SEAL SEPARATED BY AN OIL CHAMBER

Seal	Shaft	Position		Materials		
Model	Diameter		Stationary ring	Rotational ring	Elastomer	
MG1-14D SIC	<b>Ø 14</b> mm	Motor side	Silicon carbide	Graphite	NBR	
WG1-140 SIC	¥ 14 mm	Pump side	Silicon carbide	Silicon carbide	NBR	

#### 8 BEARINGS 6203 ZZ / 6203 ZZ

#### 9 CAPACITOR

Pump	Capacitance	
Single-phase	(230 V or 240 V)	(110 V)
VXCm 8/35 -N VXCm 8/45 -N VXCm 10/35-N VXCm 10/45-N	<b>20</b> μF 450 VL	<b>30</b> μF - 250 VL
VXCm 15/35 -N VXCm 15/45 -N	<b>25</b> μF 450 VL	-

#### 10 ELECTRIC MOTOR

VXCm: single-phase 230 V - 50 Hz

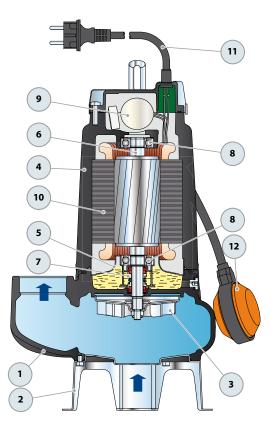
- with thermal overload protector incorporated into the winding **VXC:** three-phase 400 V 50 Hz
- Insulation: class F
- Protection: IP X8

#### 11 POWER CABLE

"H07 RN-F" type (with Schuko plug for single-phase versions only) Standard length 10 metres

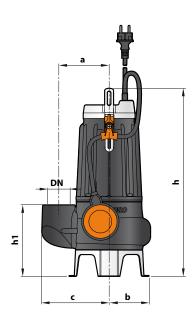
#### 12 FLOAT SWITCH

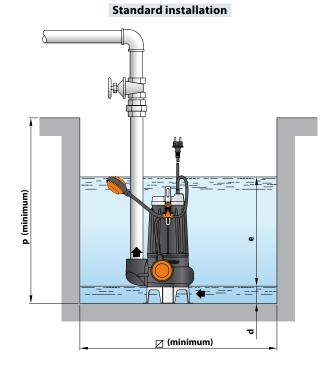
(only for single-phase versions)





#### **DIMENSIONS AND WEIGHT**





мс	DDEL	PORT	Passage				DI	MENSI	ONS mr	n			k	cg
Single-phase	Three-phase	DN	of solids	a	b	с	h	h1	d	е	р	Ø	1~	3~
VXCm 8/35 -N	VXC 8/35 -N						200						17.0	16.7
VXCm 10/35-N	VXC 10/35-N	1½″	Ø 40 mm			148	388	139	50				17.8	16.7
VXCm 15/35-N	VXC 15/35-N	-			0.5		403	1			500	500	19.4	18.4
VXCm 8/45 -N	VXC 8/45 -N			115	95		44.5			variable	500	500	17.5	17.2
VXCm 10/45-N	VXC 10/45-N	2″	Ø 50 mm			155	413	164	60				18.3	17.2
VXCm 15/45-N	VXC 15/45-N	1					428	1					19.9	18.9

#### **ABSORPTION**

MODEL		VOLTAGE	
Single-phase	230 V	240 V	110 V
VXCm 8/35 -N	<b>3.5</b> A	<b>3.4</b> A	<b>7.0</b> A
VXCm 10/35-N	<b>4.8</b> A	<b>4.6</b> A	<b>9.6</b> A
VXCm 15/35-N	<b>7.4</b> A	<b>7.1</b> A	-
VXCm 8/45 -N	<b>3.7</b> A	<b>3.5</b> A	<b>7.4</b> A
VXCm 10/45-N	<b>5.0</b> A	<b>4.8</b> A	<b>10.0</b> A
VXCm 15/45-N	<b>7.1</b> A	<b>6.8</b> A	_

MODEL		VOLTAGE								
Three-phase	230 V	400 V	240 V	415 V						
VXC 8/35 -N	<b>3.0</b> A	1.7 A	<b>2.9</b> A	1.65 A						
VXC 10/35-N	<b>3.5</b> A	<b>2.0</b> A	<b>3.4</b> A	<b>1.95</b> A						
VXC 15/35-N	<b>5.2</b> A	<b>3.0</b> A	<b>5.0</b> A	<b>2.9</b> A						
VXC 8/45 -N	<b>3.2</b> A	1.8 A	<b>3.1</b> A	<b>1.75</b> A						
VXC 10/45-N	<b>3.5</b> A	<b>2.0</b> A	<b>3.4</b> A	<b>1.95</b> A						
VXC 15/45-N	<b>5.2</b> A	<b>3.0</b> A	<b>5.0</b> A	<b>2.9</b> A						

#### PALLETIZATION

мс	DEL	GROUPAGE	CONTAINER
Single-phase	Three-phase	n. pumps	n. pumps
VXCm 8/35 -N	VXC 8/35 -N	60	80
VXCm 10/35-N	VXC 10/35-N	60	80
VXCm 15/35-N	VXC 15/35-N	60	80
VXCm 8/45 -N	VXC 8/45 -N	54	72
VXCm 10/45-N	VXC 10/45-N	54	72
VXCm 15/45-N	VXC 15/45-N	54	72









- An innovative project by Pedrollo's Research and Development department, has resulted in the new VXC, a complete range of extremely robust and reliable electric pumps.
- \* Thanks to the enhanced oversizing of the oil-bath electric motor, shaft and bearings, the new VXC electric pumps guarantee an unprecedented service life, with high hydraulic performance, low operating costs and easy maintenance. The oil-bath motor also allows continuous operation of the electric pump, even if completely uncovered.
- They are recommended in all installations for pumping waste water with suspended solid bodies up to 65 mm diameter.
- \* The VXC series is equipped with an extremely reliable and robust VORTEX impeller with low risk of clogging.



#### **PERFORMANCE RANGE**

- Flow rate up to **1250 l/min** (75 m<sup>3</sup>/h)
- Head up to 20 m

#### **APPLICATION LIMITS**

- **10 m** maximum immersion depth (with a sufficiently long power cable)
- Maximum liquid temperature +40 °C
- Passage of solids:
  - up to **Ø 50 mm** for VXC /50-F
  - up to **Ø 65 mm** for VXC /65-F

#### **CONSTRUCTION AND SAFETY STANDARDS**

- 10 m long power cable
- External float switch and control box for single-phase versions

#### **INSTALLATION AND USE**

The **VXC** series of pumps, manufactured from heavy gauge robust cast iron, resistant to abrasion and long lasting, are fitted with a VOR-TEX impeller and therefore suitable for drainage of **refluent water**, **water mixed with mud, liquids containing air or gas, and putrid muds**. They are recommended for fixed installations, when placed in suitable wells, in sewers, tunnels, wells, underground car parks, etc.

#### **PATENTS - TRADE MARKS - MODELS**

• Patent n° IT0001428923

#### **OPTIONS AVAILABLE ON REQUEST**

- **QES** control box for three-phase pumps
- Single-phase pumps without float switch
- Other voltages or 60 Hz frequency

#### **GUARANTEE**

For the following versions, to validate the guarantee, the built-in thermal overload protector must be connected to the control box:

three-phase

- VXC 15-20-30-40/50
- VXC 15-20-30-40/65



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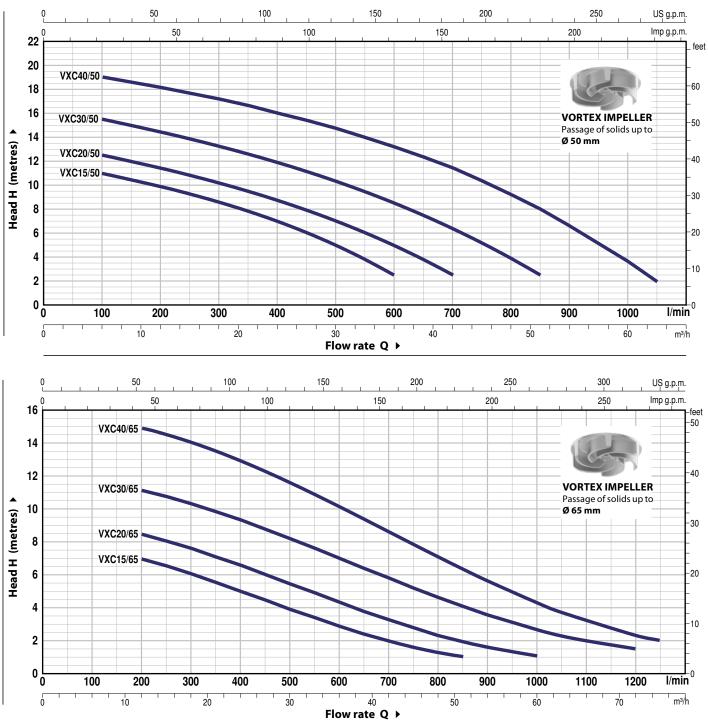








#### **50 Hz n**= **2900 min**<sup>-1</sup>



мс	DEL	POWE	ER (P2)	m³/h	0	6	12	18	24	30	36	42	51	60	63	72	75
Single-phase	Three-phase	kW	HP	<b>Q</b> //min	0	100	200	300	400	500	600	700	850	1000	1050	1200	1250
VXCm 15/50	VXC 15/50	1.1	1.5		12.0	11.0	9.9	8.6	7.0	5.0	2.5						
VXCm 20/50	VXC 20/50	1.5	2		13.5	12.5	11.4	10.2	8.7	7.0	5.0	2.5					
VXCm 30/50	VXC 30/50	2.2	3		16.5	15.5	14.4	13.2	11.9	10.3	8.5	6.4	2.5				
-	VXC 40/50	3	4	] <b></b> .	20.0	19.0	18.1	17.1	16.0	14.7	13.2	11.4	8.0	3.6	2.0		
VXCm 15/65	VXC 15/65	1.1	1.5	<b>H</b> metres	8.0	-	7.0	6.0	5.0	3.9	2.8	2.0	1.0				
VXCm 20/65	VXC 20/65	1.5	2		9.5	-	8.5	7.6	6.6	5.4	4.3	3.3	2.0	1.0			
VXCm 30/65	VXC 30/65	2.2	3	1	12.0	-	11.1	10.3	9.3	8.2	7.0	5.8	4.1	2.6	2.3	1.5	
_	VXC 40/65	3	4		15.5	-	15.0	14.0	13.0	11.6	10.1	8.6	6.3	4.3	3.7	2.3	2.0

 $\mathbf{Q} = Flow rate \mathbf{H} = Total manometric head$ 

Tolerance of characteristic curves in compliance with EN ISO 9906 Grade 3B.



## VORTEX

#### POS. COMPONENT CONSTRUCTION CHARACTERISTICS

- 1 **PUMP BODY** Cast iron with an Epoxy Electro Coating treatment, with threaded ports in compliance with ISO 228/1
- 2 IMPELLER Precision cast stainless steel AISI 304 VORTEX type
- **3 MOTOR CASING** Cast iron with an Epoxy Electro Coating treatment
- 4 MOTOR CASING PLATE Cast iron with an Epoxy Electro Coating treatment
- 5 MOTOR SHAFT Stainless steel AISI 431

#### 6 TWO MECHANICAL SEALS SEPARATED BY AN OIL CHAMBER

Seal	Shaft	Position		Materials	
Model	Diameter		Stationary ring	Rotational ring	Elastomer
STA-22	Ø 22 mm	Motor side	Ceramic	Graphite	NBR
STA-20	<b>Ø 20</b> mm	Pump side	Silicon carbide	Silicon carbide	NBR

7 BEARINGS 6305 CM D 6 / 6204 ZZ - C3

#### 8 ELECTRIC MOTOR

**VXCm 15-20-30**: single-phase 230 V - 50 Hz with thermal overload protector incorporated into the winding

**VXC**: three-phase 400 V - 50 Hz. with thermal overload protector incorporated into the winding to be connected to the control box (supplied on demand)

- Insulation: class F

– Protection: IP X8

#### 9 POWER CABLE

10 metres long "H07 RN-F" cable

#### 10 CONTROL BOX for VXCm 15-20-30

(only for single-phase versions)

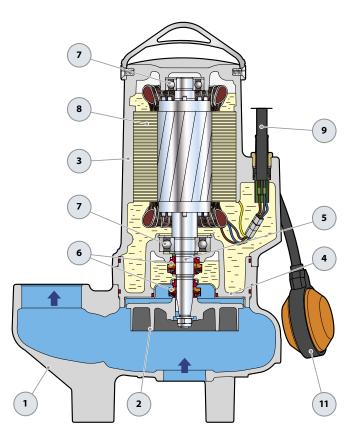
Complete with capacitor and manual reset motor protector

#### 11 FLOAT SWITCH

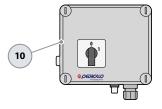
(only for single-phase versions)

#### **OPTIONAL** – Supporting Base



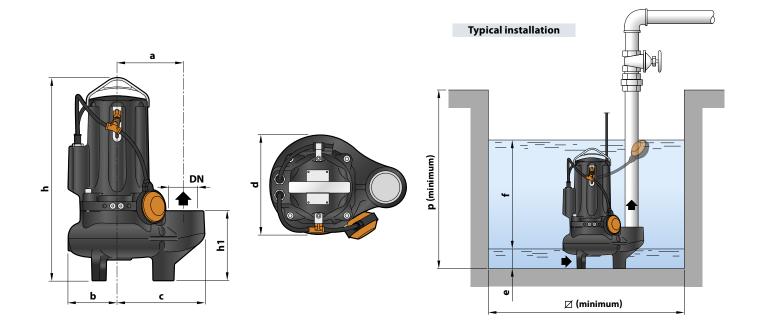


#### Standard features



Control box (only for single-phase versions)





M	ODEL	PORT	Passage				DIN	IENSIO	NS mm	n				k	g
Single-phase	Three-phase	DN	of solids mm	a	b	с	h	h1	d	e	f	р	Ø	1~	3~
VXCm 15/50	VXC 15/50						487							42.0	40.5
VXCm 20/50	VXC 20/50	21⁄2"	Ø 50	162	119	212	487	167	242	75				43.0	42.0
VXCm 30/50	VXC 30/50	272	0.50	102	119	212	513   487	107	242	/5				48.0	43.0
-	VXC 40/50	]					513				able	800	800	-	48.0
VXCm 15/65	VXC 15/65						521				variable	800	800	44.0	42.5
VXCm 20/65	VXC 20/65	3"		100	120	240	521	201	246	85	-			45.0	44.0
VXCm 30/65	VXC 30/65	3	Ø 65	180	120	240	547   521	201	246	85				50.0	45.0
-	VXC 40/65						547							-	50.0

#### ABSORPTION AND CAPACITORS -

MODEL	VOLT	TAGE
Single-phase	230 V	240 V
/XCm 15/50	<b>8.5</b> A	<b>8.1</b> A
/XCm 20/50	<b>9.0</b> A	<b>8.6</b> A
VXCm 30/50	<b>12.0</b> A	<b>11.5</b> A
/XCm 15/65	<b>8.5</b> A	<b>8.1</b> A
VXCm 20/65	<b>9.0</b> A	<b>8.6</b> A
VXCm 30/65	<b>12.0</b> A	<b>11.5</b> A

MODEL		VOLTAGE	
Three-phase	230–240 V	400–415 V	690–720 V
VXC 15/50	5.9 A	<b>3.4</b> A	<b>2.0</b> A
VXC 20/50	<b>6.4</b> A	<b>3.7</b> A	<b>2.1</b> A
VXC 30/50	<b>8.7</b> A	<b>5.0</b> A	<b>2.9</b> A
VXC 40/50	10.7 A	<b>6.2</b> A	<b>3.5</b> A
VXC 15/65	5.9 A	<b>3.4</b> A	<b>2.0</b> A
VXC 20/65	<b>6.4</b> A	<b>3.7</b> A	<b>2.1</b> A
VXC 30/65	<b>8.7</b> A	<b>5.0</b> A	<b>2.9</b> A
VXC 40/65	10.7 A	<b>6.2</b> A	<b>3.6</b> A

MODEL	CAPACITANCE CAPACITORS
Single-phase	(230 V o 240 V)
VXCm 15/50 VXCm 15/65	<b>50</b> μF 450 VL
VXCm 20/50 VXCm 20/65	<b>50</b> μF 450 VL
VXCm 30/50 VXCm 30/65	<b>60</b> μF 450 VL

# Submersible pumps DOUBLE-CHANNEL



- An innovative project by Pedrollo's Research and Development department, has resulted in the new MC, a complete range of extremely robust and reliable electric pumps.
- \* Thanks to the enhanced oversizing of the oil-bath electric motor, shaft and bearings, the new **MC** electric pumps guarantee an unprecedented service life, with high hydraulic performance, low operating costs and easy maintenance. The oil-bath motor also allows continuous operation of the electric pump, even if partially uncovered.
- They are recommended in all installations for pumping waste water with suspended solid bodies up to 65 mm diameter.
- The MC series is equipped with a double-channel impeller, ideal for the discharge of large volumes of waste water.



#### **PERFORMANCE RANGE**

- Flow rate up to **1600 l/min** (96 m<sup>3</sup>/h)
- Head up to 25 m

#### **APPLICATION LIMITS**

- **10 m** maximum immersion depth (with a sufficiently long power cable)
- Maximum liquid temperature +40 °C
- Passage of solids:
   up to Ø 50 mm for MC /50
   up to Ø 65 mm for MC /65
- Minimum immersion depth for continuous service:
  - **320 mm** for MC /50
  - **360 mm** for MC /65

#### **CONSTRUCTION AND SAFETY STANDARDS**

- 10 m long power cable
- External float switch and control box for single-phase versions

#### **INSTALLATION AND USE**

**MC** series pumps, made from heavy gauge robust cast iron, resistant to abrasion and long-lasting, are fitted with a DOUBLE-CHANNEL impeller and are capable of pumping liquids containing short fibred suspended solids. They are ideal for pumping **sewage**, **waste water**, **water mixed with mud, groundwater and surface water** in locations such as blocks of flats, public buildings, factories, multi-storey and underground car parks, washing areas, etc.

#### **PATENTS - TRADE MARKS - MODELS**

• Patent n° IT0001428923

#### **OPTIONS AVAILABLE ON REQUEST**

- **QES** control box for three-phase pumps
- Single-phase pumps without float switch
- Other voltages or 60 Hz frequency

#### GUARANTEE

For the following versions, to validate the guarantee, the built-in thermal overload protector must be connected to the control box:

three-phase

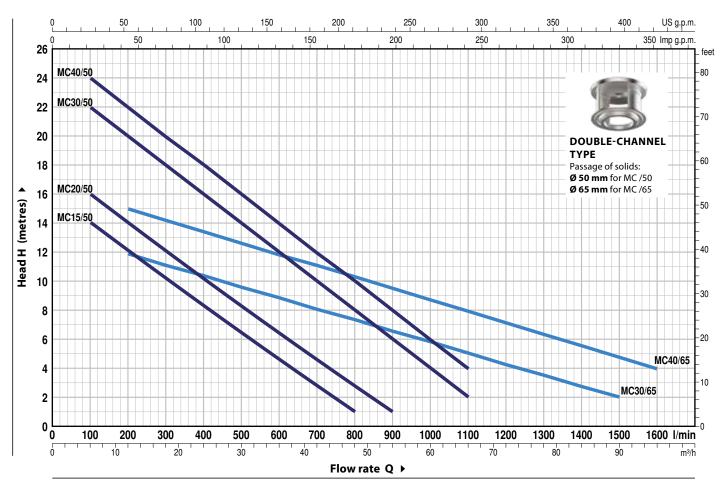
– MC 15-20-30-40/50 – MC 30-40/65

- MC 30-40/6





50 Hz n= 2900 min<sup>-1</sup>



МО	DEL	POWE	ER (P2)	m³/h	0	6	12	18	24	30	36	42	48	54	60	66	72	90	96
Single-phase	Three-phase	kW	HP	Q I/min	0	100	200	300	400	500	600	700	800	900	1000	1100	1200	1500	1600
MCm 15/50	MC 15/50	1.1	1.5		16	14	12.5	10.5	8.5	6.5	4.5	3	1						
MCm 20/50	MC 20/50	1.5	2		18	16	14	12.5	10.5	8.5	6.5	5	3	1					
MCm 30/50	MC 30/50	2.2	3		24	22	20	18	16	14	12	10	8	6	4	2			
-	MC 40/50	3	4	<b>H</b> metres	25	24	22	20	18	16	14	12	10	8	6	4			
MCm 30/65	MC 30/65	2.2	3	-	13	-	12	11	10.5	9.7	9	8	7.5	6.5	6	5	4.5	2	
-	MC 40/65	3	4		17	-	15	14	13.5	12.5	12	11	10.5	9.5	8.5	8	7	4.8	4

 $\mathbf{Q} = Flow rate \quad \mathbf{H} = Total manometric head$ 

Tolerance of characteristic curves in compliance with EN ISO 9906 Grade 3B.













IMPELLER

2

## **DOUBLE-CHANNEL**

#### POS. COMPONENT CONSTRUCTION CHARACTERISTICS

1 PUMP BODY Cast iron with an Epoxy Electro Coating treatment, with threaded ports in compliance with ISO 228/1

Precision cast stainless steel AISI 304 DOUBLE-CHANNEL type

- **3 MOTOR CASING** Cast iron with an Epoxy Electro Coating treatment
- 4 MOTOR CASING PLATE Cast iron with an Epoxy Electro Coating treatment
- 5 MOTOR SHAFT Stainless steel AISI 431

#### 6 TWO MECHANICAL SEALS SEPARATED BY AN OIL CHAMBER

Shaft	Position		Materials	
Diameter		Stationary ring	<b>Rotational ring</b>	Elastomer
Ø 22 mm	Motor side	Ceramic	Graphite	NBR
<b>Ø 20</b> mm	Pump side	Silicon carbide	Silicon carbide	NBR
	Diameter Ø 22 mm	Diameter Ø 22 mm Motor side	Diameter         Stationary ring           Ø 22 mm         Motor side         Ceramic	DiameterStationary ringRotational ringØ 22 mmMotor sideCeramicGraphite

7 BEARINGS 6305 CM D 6 / 6204 ZZ - C3

#### 8 ELECTRIC MOTOR

**MCm 15-20-30**: single-phase 230 V - 50 Hz with thermal overload protector incorporated into the winding

**MC**: three-phase 400 V - 50 Hz. with thermal overload protector incorporated into the winding to be connected to the control box (supplied on demand)

– Insulation: class F– Protection: IP X8

#### 9 POWER CABLE

10 metres long "H07 RN-F" cable

#### 10 CONTROL BOX for MCm 15-20-30

(only for single-phase versions)

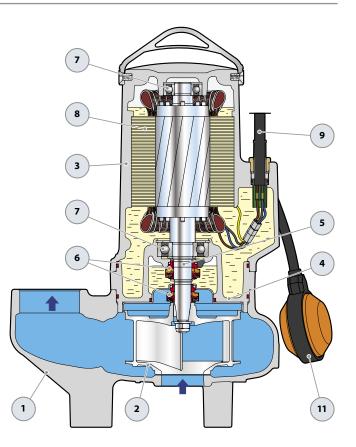
Complete with capacitor and manual reset motor protector

11 FLOAT SWITCH

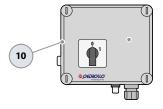
(only for single-phase versions)

#### **OPTIONAL** – Supporting Base





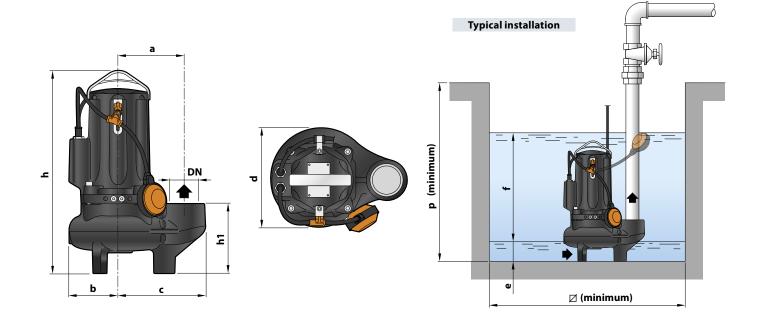
#### Standard Equipment



Control Box (only for single-phase versions)







MODEL PORT Passage					DIMENSIONS mm										g
Single-phase	Three-phase	DN	of solids mm	a	b	с	h	h1	d	e	f	р	Ø	1~	3~
MCm 15/50	MC 15/50						407		242	75				42.0	40.5
MCm 20/50	MC 20/50		Ø 50	162	110	212	487	167						43.0	42.0
MCm 30/50	MC 30/50	21⁄2"		162	119		513   487			75	able			48.0	43.0
_	MC 40/50						513				variable	800	800	-	48.0
MCm 30/65	MC 30/65				120	240	547   521	201		85				50.0	45.0
-	MC 40/65	3"	Ø 65	180			547		246					-	50.0

MODEL

#### ABSORPTION AND CAPACITORS -

MODEL	VOLTAGE							
Single-phase	230 V	240 V						
//Cm 15/50	<b>10.5</b> A	<b>10.1</b> A						
ICm 20/50	<b>14.0</b> A	<b>13.4</b> A						
Cm 30/50	<b>18.0</b> A	<b>17.3</b> A						
ICm 30/65	<b>14.0</b> A	<b>13.4</b> A						

Three-phase	230–240 V	400–415 V	690–720 V
MC 15/50	<b>7.8</b> A	<b>4.5</b> A	<b>2.6</b> A
MC 20/50	<b>8.7</b> A	<b>5.0</b> A	<b>2.9</b> A
MC 30/50	11.2 A	<b>6.5</b> A	<b>3.7</b> A
MC 40/50	12.1 A	<b>7</b> A	<b>4.1</b> A
MC 30/65	11.2 A	<b>6.5</b> A	<b>3.7</b> A
MC 40/65	13.0 A	7.5 A	<b>4.3</b> A

VOLTAGE

MODEL	CAPACITANCE CAPACITORS
Single-phase	(230 V o 240 V)
MCm 15/50	<b>50</b> μF 450 VL
MCm 20/50	<b>50</b> μF 450 VL
MCm 30/50 MCm 30/65	<b>60</b> μF 450 VL





- An innovative project by Pedrollo's Research and Development department, has resulted in the new VXC-F, a complete range of extremely robust and reliable reliable electric pumps.
- \* Thanks to the enhanced oversizing of the oil-bath electric motor, shaft and bearings, the new VXC-F electric pumps guarantee an unprecedented service life, with high hydraulic performance, low operating costs and easy maintenance. The oil-bath motor also allows continuous operation of the electric pump, even if completely uncovered.
- They are recommended in all installations for pumping waste water with suspended solid bodies up to 65 mm diameter.
- \* The VXC-F series is equipped with an extremely reliable and robust VORTEX impeller with low risk of clogging.



#### **PERFORMANCE RANGE**

- Flow rate up to **1250 l/min** (75 m<sup>3</sup>/h)
- Head up to **20 m**

#### **APPLICATION LIMITS**

- **10 m** maximum immersion depth (with a sufficiently long power cable)
- Maximum liquid temperature +40 °C
- Passage of solids:
   up to Ø 50 mm for VXC /50-F
   up to Ø 65 mm for VXC /65-F

#### **CONSTRUCTION AND SAFETY STANDARDS**

- 10 m long power cable
- External float switch and control box for single-phase versions

#### **NSTALLATION AND USE**

The VXC-F series of pumps, manufactured from heavy gauge robust cast iron, resistant to abrasion and long lasting, are fitted with a VOR-TEX impeller and therefore suitable for drainage of **refluent water**, **water mixed with mud, liquids containing air or gas, and putrid muds**. They are recommended for fixed installations, when placed in suitable wells, in sewers, tunnels, wells, underground car parks, etc.

#### **PATENTS - TRADE MARKS - MODELS**

• Patent n° IT0001428923

#### **OPTIONS AVAILABLE ON REQUEST**

- Connection support KIT
- **QES** control box for three-phase pumps
- Single-phase pumps without float switch
- Other voltages or 60 Hz frequency

#### **GUARANTEE**

- For the following versions, to validate the guarantee, the built-in thermal overload protector must be connected to the control box:
  - three-phase
  - VXC 15-20-30-40/50-F- VXC 15-20-30-40/65-F
  - VAC 13-20-30-40/03-

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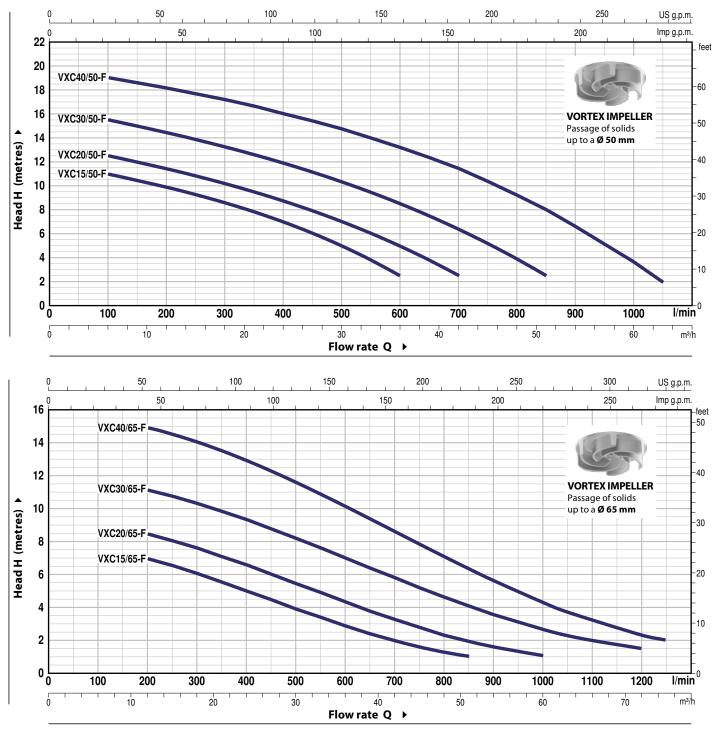








#### 50 Hz n= 2900 min<sup>-1</sup>



MODEL		POWE	POWER (P2)		0	6	12	18	24	30	36	42	51	60	63	72	75
Single-phase	Three-phase	kW	HP	<b>Q</b> //min	0	100	200	300	400	500	600	700	850	1000	1050	1200	1250
VXCm 15/50-F	VXC 15/50-F	1.1	1.5		12.0	11.0	9.9	8.6	7.0	5.0	2.5						
VXCm 20/50-F	VXC 20/50-F	1.5	2		13.5	12.5	11.4	10.2	8.7	7.0	5.0	2.5					
VXCm 30/50-F	VXC 30/50-F	2.2	3		16.5	15.5	14.4	13.2	11.9	10.3	8.5	6.4	2.5				
_	VXC 40/50-F	3	4		20.0	19.0	18.1	17.1	16.0	14.7	13.2	11.4	8.0	3.6	2.0		
VXCm 15/65-F	VXC 15/65-F	1.1	1.5	<b>H</b> metri	8.0	-	7.0	6.0	5.0	3.9	2.8	2.0	1.0				
VXCm 20/65-F	VXC 20/65-F	1.5	2		9.5	-	8.5	7.6	6.6	5.4	4.3	3.3	2.0	1.0			
VXCm 30/65-F	VXC 30/65-F	2.2	3	1	12.0	-	11.1	10.3	9.3	8.2	7.0	5.8	4.1	2.6	2.3	1.5	
_	VXC 40/65-F	3	4		15.5	-	15.0	14.0	13.0	11.6	10.1	8.6	6.3	4.3	3.7	2.3	2.0

 $\mathbf{Q} = Flow rate \quad \mathbf{H} = Total manometric head$ 

Tolerance of characteristic curves in compliance with EN ISO 9906 Grade 3B.





#### POS. COMPONENT CONSTRUCTION CHARACTERISTICS

- 1
   PUMP BODY
   Cast iron with an Epoxy Electro Coating treatment, with flanged and threaded ports in compliance with ISO 228/1

   2
   IMPELLER
   VORTEX type in cast iron with an Epoxy Electro Coating treatment
- 3 MOTOR CASING Cast iron with an Epoxy Electro Coating treatment
- 4 MOTOR CASING PLATE Cast iron with an Epoxy Electro Coating treatment
- 5 MOTOR SHAFT Stainless steel AISI 431

#### 6 TWO MECHANICAL SEALS SEPARATED BY AN OIL CHAMBER

Seal	Shaft	Position		Materials		
Model	Diameter		Stationary ring	Rotational ring	Elastomer	
STA-22	<b>Ø 22</b> mm	Motor side	Ceramic	Graphite	NBR	
STA-20	<b>Ø 20</b> mm	Pump side	Silicon carbide	Silicon carbide	NBR	

7 BEARINGS

#### 6305 CM D 6 / 6204 ZZ - C3

#### 8 ELECTRIC MOTOR

**VXCm 15-20-30-F**: single-phase 230 V - 50 Hz with thermal overload protector incorporated into the winding

VXC-F: three-phase 400 V - 50 Hz with thermal overload protector incorporated into the winding to be connected to the control box (supplied on demand)

Insulation: class F
 Protection: IP X8

#### 9 POWER CABLE

10 metres long "H07 RN-F" cable

#### 10 CONTROL BOX for VXCm 15-20-30-F

(only for single-phase versions)

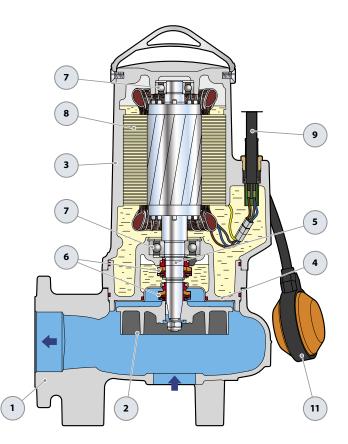
Complete with capacitor and manual reset motor protector

#### 11 FLOAT SWITCH

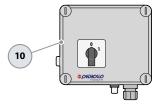
(only for single-phase versions)

#### **OPTIONAL** – Supporting Base





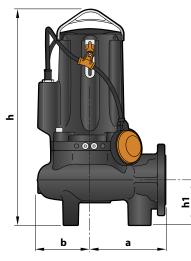
#### Standard Equipment

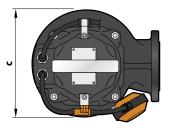


Control Box (only for single-phase versions)



#### DIMENSIONS AND WEIGHT





мо	DDEL	Passage		kg					
Single-phase	Three-phase	of solids mm	а	b	с	h	h1	1~	3~
VXCm 15/50-F	VXC 15/50-F							43.5	42.0
VXCm 20/50-F	VXC 20/50-F	<i>a</i> 50	170	119	242	487	102	44.5	43.5
VXCm 30/50-F	VXC 30/50-F	Ø 50	170	119	242	513   487	102	49.5	44.5
-	VXC 40/50-F	]				513		-	49.5
VXCm 15/65-F	VXC 15/65-F					521		46.0	44.5
VXCm 20/65-F	VXC 20/65-F	8.65	210	120	246	521	123	47.0	46.0
VXCm 30/65-F	VXC 30/65-F	Ø 65	210	120	246	547   521		52.0	47.0
-	VXC 40/65-F					547		-	52.0

#### ABSORPTION AND CAPACITORS

MODEL	VOLI	ſAGE
Single-phase	230 V	240 V
VXCm 15/50-F	<b>8.5</b> A	<b>8.1</b> A
VXCm 20/50-F	<b>9.0</b> A	<b>8.6</b> A
VXCm 30/50-F	<b>12.0</b> A	<b>11.5</b> A
/XCm 15/65-F	<b>8.5</b> A	<b>8.1</b> A
VXCm 20/65-F	<b>9.0</b> A	<b>8.6</b> A
VXCm 30/65-F	<b>12.0</b> A	11.5 A

<b>8.6</b> A	VXC 30/50-F	<b>8.7</b> A	<b>5.0</b> A
<b>11.5</b> A	VXC 40/50-F	<b>10.7</b> A	<b>6.2</b> A
<b>8.1</b> A	VXC 15/65-F	<b>5.9</b> A	<b>3.4</b> A
	VXC 20/65-F	<b>6.4</b> A	<b>3.7</b> A
<b>8.6</b> A	VXC 30/65-F	<b>8.7</b> A	<b>5.0</b> A
<b>11.5</b> A	VXC 40/65-F	<b>10.7</b> A	<b>6.2</b> A
CAPACITORS			
240 V)			

MODEL

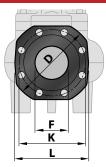
Three-phase VXC 15/50-F

VXC 20/50-F

MODEL	CAPACITANCE CAPACITORS
Single-phase	(230 V o 240 V)
VXCm 15/50-F VXCm 15/65-F	<b>50</b> μF 450 VL
VXCm 20/50-F VXCm 20/65-F	<b>50</b> μF 450 VL
VXCm 30/50-F VXCm 30/65-F	<b>60</b> μF 450 VL

#### PORT FLANGE

MODEL	FLANGE	F	к	D	L	но	LES
			mm	mm	mm	N°	Ø (mm)
VXC /50-F	<b>DN65</b> (PN10)	2½"	145	185	160	4	18
VXC /65-F	<b>DN80</b> (PN10)	3"	160	200	180	8	18



VOLTAGE

400-415 V

**3.4** A

**3.7** A

690-720 V

**2.0** A

**2**.1 A

2.9 A 3.5 A 2.0 A 2.1 A 2.9 A 3.6 A

230-240 V

**5.9** A

**6.4** A

# **NC-F** Submersible pumps **DOUBLE-CHANNEL** with flanged ports



- An innovative project by Pedrollo's Research and Development department, has resulted in the new MC-F, a complete range of extremely robust and reliable electric pumps.
- \* Thanks to the enhanced oversizing of the oil-bath electric motor, shaft and bearings, the new **MC-F** electric pumps guarantee an unprecedented service life, with high hydraulic performance, low operating costs and easy maintenance. The oil-bath motor also allows continuous operation of the electric pump, even if partially uncovered.
- They are recommended in all installations for pumping waste water with suspended solid bodies up to 65 mm diameter.
- \* The MC-F series is equipped with a double-channel impeller, ideal for the discharge of large volumes of waste water.



#### PERFORMANCE RANGE

- Flow rate up to **1600 l/min** (96 m<sup>3</sup>/h)
- Head up to 25 m

#### **APPLICATION LIMITS**

- **10 m** maximum immersion depth (with a sufficiently long power cable)
- Maximum liquid temperature +40 °C
- Passage of solids:
  - up to Ø 50 mm for MC /50-F
  - up to Ø 65 mm for MC /65-F
- Minimum immersion depth for continuous service:
   320 mm for MC /50-F
  - **360 mm** for MC /65-F

#### **CONSTRUCTION AND SAFETY STANDARDS**

- 10 m long power cable
- External float switch and control box for single-phase versions

#### **INSTALLATION AND USE**

**MC-F** series pumps, made from heavy gauge robust cast iron, resistant to abrasion and long-lasting, are fitted with a DOUBLE-CHANNEL impeller and are capable of pumping liquids containing short fibred suspended solids. They are ideal for pumping **sewage**, **waste water**, **water mixed with mud, groundwater and surface water** in locations such as blocks of flats, public buildings, factories, multi-storey and underground car parks, washing areas, etc.

#### **PATENTS - TRADE MARKS - MODELS**

• Patent n° IT0001428923

#### **OPTIONS AVAILABLE ON REQUEST**

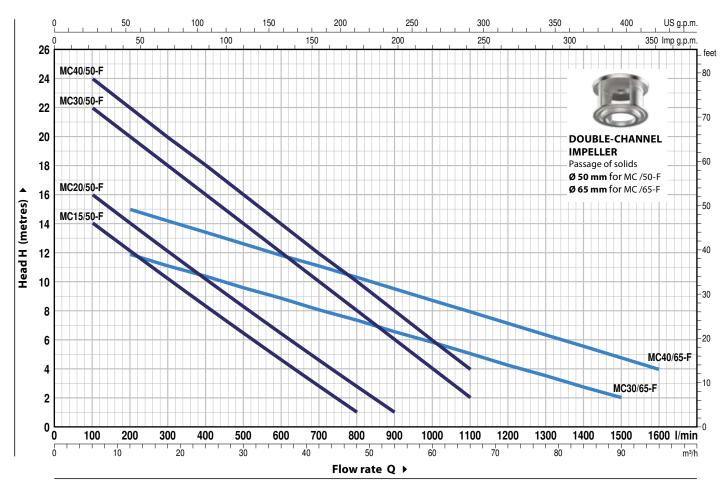
- **QES** control box for three-phase pumps
- Single-phase pumps without float switch
- Other voltages or 60 Hz frequency

#### **GUARANTEE**

- For the following versions, to validate the guarantee, the built-in thermal overload guarantee, the built-in thermal overload control box: three-phase
  - MC 15-20-30-40/50-F
  - MC 30-40/65-F



#### 50 Hz n= 2900 min<sup>-1</sup>



MO	DEL	POWE	ER (P2)	m³/h	0	6	12	18	24	30	36	42	48	54	60	66	72	90	96
Single-phase	Three-phase	kW	HP	<b>Q</b> //min	0	100	200	300	400	500	600	700	800	900	1000	1100	1200	1500	1600
MCm 15/50-F	MC 15/50-F	1.1	1.5		16	14	12.5	10.5	8.5	6.5	4.5	3	1						
MCm 20/50-F	MC 20/50-F	1.5	2		18	16	14	12.5	10.5	8.5	6.5	5	3	1					
MCm 30/50-F	MC 30/50-F	2.2	3		24	22	20	18	16	14	12	10	8	6	4	2			
_	MC 40/50-F	3	4	H metres	25	24	22	20	18	16	14	12	10	8	6	4			
MCm 30/65-F	MC 30/65-F	2.2	3		13	-	12	11	10.5	9.7	9	8	7.5	6.5	6	5	4.5	2	
-	MC 40/65-F	3	4		17	-	15	14	13.5	12.5	12	11	10.5	9.5	8.5	8	7	4.8	4

 $\mathbf{Q} = Flow rate \mathbf{H} = Total manometric head$ 

Tolerance of characteristic curves in compliance with EN ISO 9906 Grade 3B.









RoHS2





## **DOUBLE-CHANNEL**

#### POS. COMPONENT CONSTRUCTION CHARACTERISTICS

- 1
   PUMP BODY
   Cast iron with an Epoxy Electro Coating treatment, with flanged and threaded ports in compliance with ISO 228/1

   2
   IMPELLER
   Precision cast stainless steel AISI 304 DOUBLE-CHANNEL type
- 3 MOTOR CASING Cast iron with an Epoxy Electro Coating treatment
- 4 MOTOR CASING PLATE Cast iron with an Epoxy Electro Coating treatment
- 5 MOTOR SHAFT Stainless steel AISI 431

#### 6 TWO MECHANICAL SEALS SEPARATED BY AN OIL CHAMBER

Seal	Shaft	Position		Materials		
Model	Diameter		Stationary ring	Rotational ring	Elastomer	
STA-22	<b>Ø 22</b> mm	Motor side	Ceramic	Graphite	NBR	
STA-20	<b>Ø 20</b> mm	Pump side	Silicon carbide	Silicon carbide	NBR	

#### 7 BEARINGS 6305 CM D 6 / 6204 ZZ - C3

#### 8 ELECTRIC MOTOR

**MCm 15-20-30-F**: single-phase 230 V - 50 Hz with thermal overload protector incorporated into the winding

**MC-F**: three-phase 400 V - 50 Hz. with thermal overload protector incorporated into the winding to be connected to the control box (supplied on demand)

Insulation: class F
Protection: IP X8

#### 9 POWER CABLE

10 metres long "H07 RN-F" cable

#### 10 CONTROL BOX for MCm 15-20-30-F

(only for single-phase versions)

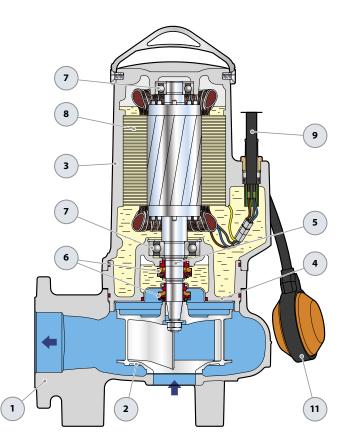
Complete with capacitor and manual reset motor protector

#### 11 FLOAT SWITCH

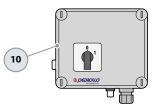
(only for single-phase versions)

#### **OPTIONAL** – Supporting Base





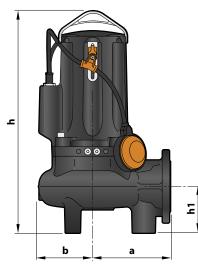
#### Standard Equipment

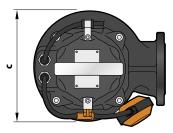


Control Box (only for single-phase versions)



#### DIMENSIONS AND WEIGHT





MODEL		Passage						k	g
Single-phase	Three-phase	of solids mm	а	b	с	h	h1	1~	3~
MCm 15/50-F	MC 15/50-F					407		43.5	42.0
MCm 20/50-F	MC 20/50-F		170	110	242	487	100	44.5	43.5
MCm 30/50-F	MC 30/50-F	Ø 50	170	119	242	513   487	102	49.5	44.5
-	MC 40/50-F					513		-	49.5
MCm 30/65-F	MC 30/65-F		210	120	246	547   521	122	52.0	47.0
-	MC 40/65-F	Ø 65	210	120	246	547	123	_	52.0

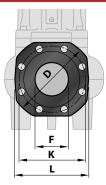
#### ABSORPTION AND CAPACITORS -

MODEL	VOLT	AGE	MODEL		VOLTAGE			
Single-phase	230 V	240 V	Three-phase	230–240 V	400–415 V	690–720 V		
MCm 15/50-F	<b>10.5</b> A	<b>10.1</b> A	MC 15/50-F	<b>7.8</b> A	<b>4.5</b> A	<b>2.6</b> A		
	MC 20		MC 20/50-F	<b>8.7</b> A	<b>5.0</b> A	<b>2.9</b> A		
MCm 20/50-F	<b>14.0</b> A <b>13.4</b> A	14.0 A 13.4 A	<b>50-F 14.0</b> A <b>13.4</b>	F 14.0 A 13.4 A	MC 30/50-F	11.2 A	<b>6.5</b> A	<b>3.7</b> A
MCm 30/50-F	<b>18.0</b> A	<b>17.3</b> A	MC 40/50-F	12.1 A	<b>7</b> A	<b>4.1</b> A		
		17.3 A	MC 30/65-F	11.2 A	6.5 A	<b>3.7</b> A		
MCm 30/65-F	<b>14.0</b> A	<b>13.4</b> A	MC 40/65-F	13.0 A	<b>7.5</b> A	<b>4.3</b> A		

MODEL CAPACITANCE CAPACITORS		
Single-phase	(230 V or 240 V)	
MCm 15/50-F	<b>50</b> μF 450 VL	
MCm 20/50-F	<b>50</b> μF 450 VL	
MCm 30/50-F MCm 30/65-F	<b>60</b> μF 450 VL	

#### PORT FLANGE -

MODEL	FLANGE	F	к	D	L	но	LES
			mm	mm	mm	N°	Ø (mm)
MC /50-F	<b>DN65</b> (PN10)	2½"	145	185	160	4	18
MC /65-F	<b>DN80</b> (PN10)	3"	160	200	180	8	18



# SEWAGE LIFTING SYSTEM VXC-F – MC-F





#### HORIZONTAL DELIVERY VERSION WITH 3/4" GUIDE TUBES

For <b>VXC /50-F, MC /50-F</b>	Cod. ASSVXCF051	DN 2"
--------------------------------	-----------------	-------

- Kit consisting of:
- 1. footing connection
- 2. slide guide with screws and seals
- 3. support for the guide tubes

#### **VERTICAL DELIVERY VERSION WITH 34" GUIDE TUBES**

For VXC /50-F, MC /50-F	Cod. ASSVXCF051V	DN 21/2"
For VXC /65-F, MC /65-F	Cod. ASSVXCF071V	DN <b>3</b> "

Kit consisting of:

1. footing connection completo di controflangia

2. slide guide with screws and seals

3. support for the guide tubes

#### **VERTICAL DELIVERY VERSION WITH 2" GUIDE TUBES**

For VXC /50-F, MC /50-F	Cod. ASSVXCF0704V	DN 3"
For VXC /65-F, MC /65-F	Cod. ASSVXCF0705V	DIN 3

Kit consisting of:

1. footing connection completo di controflangia

2. slide guide with screws and seals

3. support for the guide tubes

#### ACCESSORIES CAN BE ORDERED -

SLIDE GUIDE (Also to be ordered separately)		
For <b>VXC /50-F, MC /50-F</b> with guide tubes Ø ¾"	Cod. ASSFL0017	
For <b>VXC /65-F, MC /65-F</b> with guide tubes Ø ¾"	Cod. ASSFL0018	
For <b>VXC /50-F, MC /50-F</b> with guide tubes Ø <b>2</b> "	Cod. ASSFL071	
For <b>VXC /65-F, MC /65-F</b> with guide tubes Ø 2"	Cod. ASSFL072	

Complete with screws and seals

#### **INTERMEDIATE SUPPORT** (To be ordered separately)

For guide tubes Ø ¾"	Cod. 859SV340INTFA
For guide tubes Ø2"	Cod. 859SV349INTFA

## In order to ensure stability, insert the intermediate support:

– every 2 metres with ¾" guide tubes (compulsory)

every 3 metres with 2" guide tubes (recommended)







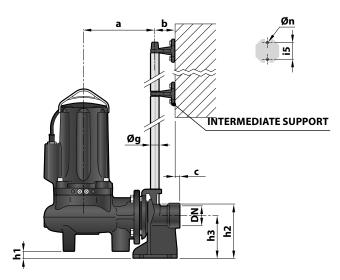
GUIDE TUBES (AISI 304 stainless steel)

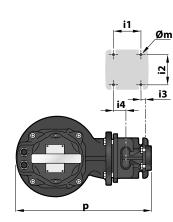
Guide tube ؾ"	Cod. 54SARTG005							
Guide tube Ø2"	Cod. 54SARTG006							

Maximum length of the tube plank: 6 metres



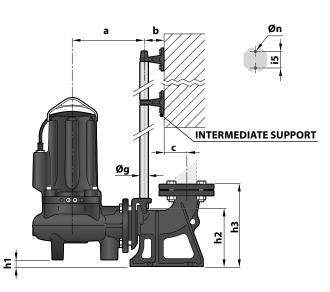
#### DIMENSIONS (Horizontal delivery version) -

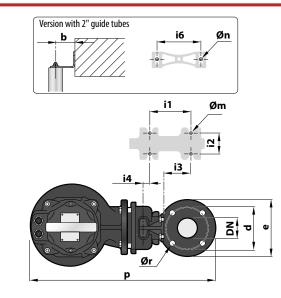




MODEL	Passage of solids	PORT	T DIMENSIONS mm														
	mm	DN	a	b	c	р	h1	h2	h3	i1	i2	i3	i4	i5	Øg	Øm	Øn
VXC /50-F	Ø 50	2"	216	61	17	412	28	165	130	85	94	16	40	50	3⁄4"	12	11
MC /50-F	Ø 50	2	210	01	17	412	20	105	150	65	94	10	40	50	74	12	11

#### DIMENSIONS (Vertical delivery version)





#### Version with ¾" guide tubes

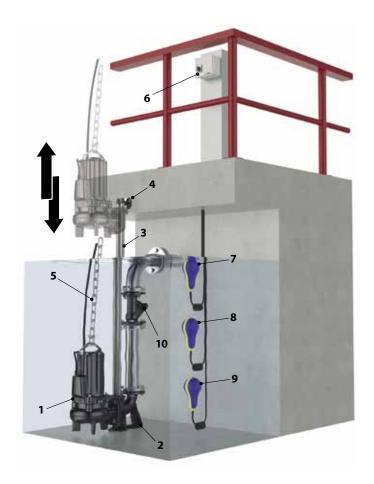
MODEL	Passage of solids	•																		
	mm	DN	a	b	c	d	е	р	h1	h2	h3	i1	i2	i3	i4	i5	Øg	Øm	Øn	Ør
VXC /50-F	<i>A</i> FO	21⁄2"	212	<i>c</i> 1	52	125	165	526	25.5	164	215	120	72	(2)	-	50	3⁄4"	14	11	10
MC /50-F	Ø 50	(PN10)	213	61	52	125	165	526	25.5	164	215	120	72	62	5	50	-7/4	14	11	18
VXC /65-F	Ø CE	3"	252	<i>c</i> 1	60	150	100	500	10	216	270	120	112	0.4	15	50	3/11	14	11	10
MC /65-F	Ø 65	(PN6)	253	61	69	150	190	598	46	216	279	130	112	84	15	50	3⁄4"	14	11	18

#### Version with 2" guide tubes

MODEL	Passage of solids PORT DIMENSIONS mm												_								
	mm	DN	а	b	c	d	е	р	h1	h2	h3	i1	i2	i3	i4	i5	i6	Øg	Øm	Øn	Ør
VXC /50-F	Ø 50	3"	320	85	95	160	200	718	105	265	392	250	150	35	-130		187	2"	22	13.5	18
MC /50-F	<b>9</b> 50	(PN10)	320	85	95	160	200	/18	105	205	392	250	150	35	-130	-	187	2	22	13.5	18
VXC /65-F	0.65	3"	250	0.5	05	100	200	760	0.4	256	202	250	150	25	120		107	2"	22	12 5	10
MC /65-F	Ø 65	(PN10)	359	85	95	160	200	760	84	256	392	250	150	35	-130	-	187	2"	22	13.5	18



#### **STANDARD INSTALLATION** -



- 1. Pump
- 2. Footing connection
- 3. Guide tubes
- 4. Support for the guide tubes
- 5. Lifting chain
- 6. Control box
- 7. Alarm float switch
- 8. Starting float switch
- 9. Stop float switch
- 10. Non-return valve



The features and specifications here in stated are in no way binding for the manufacturer. Pedrollo S.p.A. is free to modify the product at any time without previous notice.

#### Pedrollo S.p.A.

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### **MADE IN ITALY**

#### Z-DPL90069UK\_02